860 Purchase Order Change Request - Buyer Initiated

X12/V4010/860 :860 Purchase Order Change Request - Buyer Initiated

Company:	General Mills
Modified:	11/7/2023
Notes:	

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860 Purchase Order Change Request - Buyer Initiated

Functional Group=PC

Purpose: This Draft Standard for Trial Use contains the format and establishes the data contents of the Purchase Order Change Request - Buyer Initiated Transaction Set (860) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide the information required for the customary and established business and industry practice relative to a purchase order change. This transaction can be used: (1) by a buyer to request a change to a previously submitted purchase order or (2) by a buyer to confirm acceptance of a purchase order change initiated by the seller or by mutual agreement of the two parties.

Not Defined:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes	Usage
	ISA	Interchange Control Header	M	1			Must use
	GS	Functional Group Header	M	1			Must use

Heading:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes	Usage
010	ST	Transaction Set Header	M	1			Must use
020	BCH	Beginning Segment for Purchase Order Change	M	1			Must use
060	PER	Administrative Communications Contact	O	3			Used
150	DTM	Date/Time Reference	O	10			Used
LOOP ID - N1					**200**		
300	N1	Name	O	1			Used

Detail:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes	Usage
LOOP ID - POC					**>1**		
010	POC	Line Item Change	O	1			Used
LOOP ID - N9					**1000**		
320	N9	Reference Identification	O	1			Used
LOOP ID - SLN					**1000**		
460	SLN	Subline Item Detail	O	1			Used
480	PID	Product/Item Description	O	1000			Used
LOOP ID - N9					**>1**		
523	N9	Reference Identification	O	1			Used

Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes	Usage
LOOP ID - CTT					**1**	**N3/010L**	
010	CTT	Transaction Totals	O	1		N3/010	Used
030	SE	Transaction Set Trailer	M	1			Must use

Not Defined:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes	Usage
	GE	Functional Group Trailer	M	1			Must use
	IEA	Interchange Control Trailer	M	1			Must use

Notes:

3/010L   Number of line items (CTT01) is the accumulation of the number of POC segments. If used, hash total (CTT02) is the sum
           of the value of quantities ordered (POC03) for each POC segment.

3/010   Number of line items (CTT01) is the accumulation of the number of POC segments. If used, hash total (CTT02) is the sum
           of the value of quantities ordered (POC03) for each POC segment.

ISA   Interchange Control Header

Pos:	**Max: 1**
Not Defined - Mandatory	
Loop: N/A	**Elements: 16**

User Option (Usage): Must use

Purpose: To start and identify an interchange of zero or more functional groups and interchange-related control segments

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ISA01	I01	**Authorization Information Qualifier**	M	ID	2/2	Must use

Description: Code to identify the type of information in the Authorization Information

Code List Summary (Total Codes: 7, Included: 1)

Code	Name
00	No Authorization Information Present (No Meaningful Information in I02)

ISA02	I02	**Authorization Information**	M	AN	10/10	Must use

Description: Information used for additional identification or authorization of the interchange sender or the data in the interchange; the type of information is set by the Authorization Information Qualifier (I01)

ISA03	I03	**Security Information Qualifier**	M	ID	2/2	Must use

Description: Code to identify the type of information in the Security Information

Code List Summary (Total Codes: 2, Included: 1)

Code	Name
00	No Security Information Present (No Meaningful Information in I04)

ISA04	I04	**Security Information**	M	AN	10/10	Must use

Description: This is used for identifying the security information about the interchange sender or the data in the interchange; the type of information is set by the Security Information Qualifier (I03)

ISA05	I05	**Interchange ID Qualifier**	M	ID	2/2	Must use

Description: Qualifier to designate the system/method of code structure used to designate the sender or receiver ID element being qualified

Code List Summary (Total Codes: 38, Included: 1)

Code	Name
08	UCC EDI Communications ID (Comm ID)

ISA06	I06	**Interchange Sender ID**	M	AN	15/15	Must use

Description: Identification code published by the sender for other parties to use as the receiver ID to route data to them; the sender always codes this value in the sender ID element

General Mills Note:

General Mills Test ID = 925119TEST

General Mills Production ID = 9251190000

ISA07	I05	**Interchange ID Qualifier**	M	ID	2/2	Must use

Description: Qualifier to designate the system/method of code structure used to designate the sender or receiver ID element being qualified

All valid standard codes are used. (Total Codes: 38)

ISA08	I07	**Interchange Receiver ID**	M	AN	15/15	Must use

Description: Identification code published by the receiver of the data; When sending, it is used by the sender as their sending ID, thus other parties sending to them will use this as a receiving ID to route data to them

ISA09	I08	**Interchange Date**	M	DT	6/6	Must use

Ref	Id	Element Name	Req	Type	Min/Max	Usage
		Description: Date of the interchange				
ISA10	I09	**Interchange Time**	M	TM	4/4	Must use
		Description: Time of the interchange				
ISA11	I10	**Interchange Control Standards Identifier**	M	ID	1/1	Must use

Description: Code to identify the agency responsible for the control standard used by the message that is enclosed by the interchange header and trailer
All valid standard codes are used. (Total Codes: 1)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ISA12	I11	**Interchange Control Version Number**	M	ID	5/5	Must use

Description: Code specifying the version number of the interchange control segments

Code List Summary (Total Codes: 14, Included: 1)

Code	Name
00401	Draft Standards for Trial Use Approved for Publication by ASC X12 Procedures Review Board through October 1997

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ISA13	I12	**Interchange Control Number**	M	N0	9/9	Must use
		Description: A control number assigned by the interchange sender				
ISA14	I13	**Acknowledgment Requested**	M	ID	1/1	Must use

Description: Code sent by the sender to request an interchange acknowledgment (TA1)
All valid standard codes are used. (Total Codes: 2)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ISA15	I14	**Usage Indicator**	M	ID	1/1	Must use

Description: Code to indicate whether data enclosed by this interchange envelope is test, production or information

Code List Summary (Total Codes: 3, Included: 1)

Code	Name
P	Production Data

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ISA16	I15	**Component Element Separator**	M		1/1	Must use

Description: Type is not applicable; the component element separator is a delimiter and not a data element; this field provides the delimiter used to separate component data elements within a composite data structure; this value must be different than the data element separator and the segment terminator

GS   Functional Group Header

Pos:	Max: 1
Not Defined - Mandatory	
Loop: N/A	**Elements: 8**

User Option (Usage): Must use

Purpose: To indicate the beginning of a functional group and to provide control information

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS01	479	**Functional Identifier Code**	M	ID	2/2	Must use

Description: Code identifying a group of application related transaction sets

Code List Summary (Total Codes: 240, Included: 1)

Code   Name

PC   Purchase Order Change Request - Buyer Initiated (860)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS02	142	**Application Sender's Code**	M	AN	2/15	Must use

Description: Code identifying party sending transmission; codes agreed to by trading partners

General Mills Note:

General Mills Test & Production ID = 6125404455

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS03	124	**Application Receiver's Code**	M	AN	2/15	Must use

Description: Code identifying party receiving transmission; codes agreed to by trading partners

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS04	373	**Date**	M	DT	8/8	Must use

Description: Date expressed as CCYYMMDD

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS05	337	**Time**	M	TM	4/8	Must use

Description: Time expressed in 24-hour clock time as follows: HHMM, or HHMMSS, or HHMMSSD, or HHMMSSDD, where H = hours (00-23), M = minutes (00-59), S = integer seconds (00-59) and DD = decimal seconds; decimal seconds are expressed as follows: D = tenths (0-9) and DD = hundredths (00-99)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS06	28	**Group Control Number**	M	N0	1/9	Must use

Description: Assigned number originated and maintained by the sender

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS07	455	**Responsible Agency Code**	M	ID	1/2	Must use

Description: Code identifying the issuer of the standard; this code is used in conjunction with Data Element 480

Code List Summary (Total Codes: 2, Included: 1)

Code   Name

X   Accredited Standards Committee X12

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS08	480	**Version / Release / Industry Identifier Code**	M	AN	1/12	Must use

Description: Code indicating the version, release, subrelease, and industry identifier of the EDI standard being used, including the GS and GE segments; if code in DE455 in GS segment is X, then in DE 480 positions 1-3 are the version number; positions 4-6 are the release and subrelease, level of the version; and positions 7-12 are the industry or trade association identifiers (optionally assigned by user); if code in DE455 in GS segment is T, then other formats are allowed

Code List Summary (Total Codes: 39, Included: 1)

Code   Name

004010 Draft Standards Approved for Publication by ASC X12 Procedures Review Board through October 1997

ST   Transaction Set Header

Pos: 010	Max: 1
Heading - Mandatory	
Loop: N/A	Elements: 2

User Option (Usage): Must use

Purpose: To indicate the start of a transaction set and to assign a control number

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ST01	143	**Transaction Set Identifier Code**	M	ID	3/3	Must use

Description: Code uniquely identifying a Transaction Set

All valid standard codes are used. (Total Codes: 298)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
ST02	329	**Transaction Set Control Number**	M	AN	4/9	Must use

Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set

BCH Beginning Segment for Purchase Order Change

Pos: 020	**Max: 1**
Heading - Mandatory	
Loop: N/A	**Elements: 4**

User Option (Usage): Must use

Purpose: To indicate the beginning of the Purchase Order Change Transaction Set and transmit identifying numbers and dates

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
BCH01	353	**Transaction Set Purpose Code**	M	ID	2/2	Must use

Description: Code identifying purpose of transaction set

Code List Summary (Total Codes: 65, Included: 2)

Code	Name
01	Cancellation
05	Replace

Ref	Id	Element Name	Req	Type	Min/Max	Usage
BCH02	92	**Purchase Order Type Code**	M	ID	2/2	Must use

Description: Code specifying the type of Purchase Order

General Mills Note: *Code "PD" is not in current standards, but has been requested thru change request to Standards committee.*

Code List Summary (Total Codes: 70, Included: 1)

Code	Name
PD	Production Order

Ref	Id	Element Name	Req	Type	Min/Max	Usage
BCH03	324	**Purchase Order Number**	M	AN	1/22	Must use

Description: Identifying number for Purchase Order assigned by the orderer/purchaser

General Mills Note: *General Mills Production Order Number*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
BCH06	373	**Date**	M	DT	8/8	Must use

Description: Date expressed as CCYYMMDD

General Mills Note: *General Mills Production Order Create Date*

PER Administrative Communications Contact

Pos: 060	**Max: 3**
Heading - Optional	
Loop: N/A	**Elements: 6**

User Option (Usage): Used

Purpose: To identify a person or office to whom administrative communications should be directed

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER01	366	**Contact Function Code**	M	ID	2/2	Must use

Description: Code identifying the major duty or responsibility of the person or group named

Code List Summary (Total Codes: 230, Included: 1)

Code	Name
IC	Information Contact

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER02	93	**Name**	O	AN	1/60	Used

Description: Free-form name

General Mills Note: *Name of individual who created production order*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER03	365	**Communication Number Qualifier**	X	ID	2/2	Used

Description: Code identifying the type of communication number

Code List Summary (Total Codes: 40, Included: 1)

Code	Name
TE	Telephone

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER04	364	**Communication Number**	X	AN	1/80	Used

Description: Complete communications number including country or area code when applicable

General Mills Note: *Contact Telephone Number*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER05	365	**Communication Number Qualifier**	X	ID	2/2	Used

Description: Code identifying the type of communication number

Code List Summary (Total Codes: 40, Included: 1)

Code	Name
EM	Electronic Mail

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PER06	364	**Communication Number**	X	AN	1/80	Used

Description: Complete communications number including country or area code when applicable

General Mills Note: *Contact Email address*

Syntax Rules:

1. P0304 - If either PER03 or PER04 is present, then the other is required.
2. P0506 - If either PER05 or PER06 is present, then the other is required.
3. P0708 - If either PER07 or PER08 is present, then the other is required.

General Mills Note:

The Telephone number will be sent only if currently set up in SAP for the individual.

DTM Date/Time Reference

User Option (Usage): Used

Purpose: To specify pertinent dates and times

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
DTM01	374	**Date/Time Qualifier**	M	ID	3/3	Must use

Description: Code specifying type of date or time, or both date and time

Code List Summary (Total Codes: 1112, Included: 2)

Code	Name
196	Start
197	End

Ref	Id	Element Name	Req	Type	Min/Max	Usage
DTM02	373	**Date**	X	DT	8/8	Used

Description: Date expressed as CCYYMMDD

Ref	Id	Element Name	Req	Type	Min/Max	Usage
DTM03	337	**Time**	X	TM	4/8	Used

Description: Time expressed in 24-hour clock time as follows: HHMM, or HHMMSS, or HHMMSSD, or HHMMSSDD, where H = hours (00-23), M = minutes (00-59), S = integer seconds (00-59) and DD = decimal seconds; decimal seconds are expressed as follows: D = tenths (0-9) and DD = hundredths (00-99)

Syntax Rules:

1. R020305 - At least one of DTM02, DTM03 or DTM05 is required.
2. C0403 - If DTM04 is present, then DTM03 is required.
3. P0506 - If either DTM05 or DTM06 is present, then the other is required.

General Mills Note:

Production Start and End dates and times

Loop Name

Pos: 300	**Repeat: 200**
	Optional
Loop: N1	**Elements: N/A**

User Option (Usage): Used
Purpose: To identify a party by type of organization, name, and code

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
300	N1	Name	O	1		Used

N1 Name

Pos: 300	**Max: 1**
Heading - Optional	
Loop: N1	**Elements: 4**

User Option (Usage): Used

Purpose: To identify a party by type of organization, name, and code

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N101	98	**Entity Identifier Code**	M	ID	2/3	Must use

Description: Code identifying an organizational entity, a physical location, property or an individual

Code List Summary (Total Codes: 1312, Included: 2)

Code	Name
16	Plant
BY	Buying Party (Purchaser)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N102	93	**Name**	X	AN	1/60	Used

Description: Free-form name

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N103	66	**Identification Code Qualifier**	X	ID	1/2	Used

Description: Code designating the system/method of code structure used for Identification Code (67)

Code List Summary (Total Codes: 215, Included: 1)

Code	Name
9	D-U-N-S+4, D-U-N-S Number with Four Character Suffix

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N104	67	**Identification Code**	X	AN	2/80	Used

Description: Code identifying a party or other code

Syntax Rules:

1. R0203 - At least one of N102 or N103 is required.
2. P0304 - If either N103 or N104 is present, then the other is required.

Loop Line Item Change

Pos: 010	Repeat: >1
Optional	
Loop: POC	Elements: N/A

User Option (Usage): Used
Purpose: To specify changes to a line item

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
010	POC	Line Item Change	O	1		Used
320		Loop N9	O		1000	Used
460		Loop SLN	O		1000	Used

POC   Line Item Change

Pos: 010	**Max: 1**
Detail - Optional	
Loop: POC	**Elements: 9**

User Option (Usage): Used

Purpose: To specify changes to a line item

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
POC01	350	**Assigned Identification**	O	AN	1/20	Used

Description: Alphanumeric characters assigned for differentiation within a transaction set

General Mills Note: *POC01 is always equal to "1" (one material per production order). This is normally the GMI line item number from the PO.*

POC02	670	**Change or Response Type Code**	M	ID	2/2	Must use

Description: Code specifying the type of change to the line item

Code List Summary (Total Codes: 29, Included: 1)

Code	Name
RZ	Replace All Values

Description: *Receiver should replace the corresponding values in the original purchase order with the values contained in the Purchase Order Change Transaction Set*

POC03	330	**Quantity Ordered**	O	R	1/15	Used

Description: Quantity ordered

POC04	671	**Quantity Left to Receive**	X	R	1/9	Used

Description: Quantity left to receive as qualified by the unit of measure

POC05	C001	**Composite Unit of Measure**	X	Comp		Used

Description: To identify a composite unit of measure(See Figures Appendix for examples of use)

POC05-01	355	**Unit or Basis for Measurement Code**	M	ID	2/2	Must use

Description: Code specifying the units in which a value is being expressed, or manner in which a measurement has been taken

General Mills Note: *All standard values are possible.*

Code List Summary (Total Codes: 794, Included: 2)

Code	Name
CA	Case
PL	Pallet/Unit Load

POC08	235	**Product/Service ID Qualifier**	X	ID	2/2	Used

Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)

Code List Summary (Total Codes: 477, Included: 1)

Code	Name
IN	Buyer's Item Number

POC09	234	**Product/Service ID**	X	AN	1/48	Used

Description: Identifying number for a product or service

General Mills Note: *General Mills 10 digit Item Number*

POC10	235	**Product/Service ID Qualifier**	X	ID	2/2	Used

Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)

Code List Summary (Total Codes: 477, Included: 1)

Code Name

　　　　UK   U.P.C./EAN Shipping Container Code (1-2-5-5-1)

　　　　　　　　Description: *A 14-digit code that uniquely identifies the manufacturer's shipping unit, including the packaging indicator and check digit; the first digit is the packaging indicator, the next two digits are the number system characters, the next five digits are the manufacturer ID number, the second five digits are the item code, and the final digit is the check digit*

POC11	234	**Product/Service ID**	X	AN	1/48	Used

　　　　　　　　Description: Identifying number for a product or service

　　　　　　　　General Mills Note: *Item GTIN*

Syntax Rules:

1. C030405 - If POC03 is present, then POC04 and POC05 are required.
2. C0706 - If POC07 is present, then POC06 is required.
3. P0809 - If either POC08 or POC09 is present, then the other is required.
4. P1011 - If either POC10 or POC11 is present, then the other is required.
5. P1213 - If either POC12 or POC13 is present, then the other is required.
6. P1415 - If either POC14 or POC15 is present, then the other is required.
7. P1617 - If either POC16 or POC17 is present, then the other is required.
8. P1819 - If either POC18 or POC19 is present, then the other is required.
9. P2021 - If either POC20 or POC21 is present, then the other is required.
10. P2223 - If either POC22 or POC23 is present, then the other is required.
11. P2425 - If either POC24 or POC25 is present, then the other is required.
12. P2627 - If either POC26 or POC27 is present, then the other is required.

Loop Reference Identification

Pos: 320	**Repeat: 1000**
	Optional
Loop: N9	**Elements: N/A**

User Option (Usage): Used

Purpose: To transmit identifying information as specified by the Reference Identification Qualifier

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
320	N9	Reference Identification	O	1		Used

N9 Reference Identification

Pos: 320	**Max: 1**
Detail - Optional	
Loop: N9	**Elements: 2**

User Option (Usage): Used

Purpose: To transmit identifying information as specified by the Reference Identification Qualifier

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N901	128	**Reference Identification Qualifier**	M	ID	2/3	Must use

Description: Code qualifying the Reference Identification

Code List Summary (Total Codes: 1503, Included: 1)

Code	Name
LT	Lot Number

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N902	127	**Reference Identification**	X	AN	1/30	Used

Description: Reference information as defined for a particular Transaction Set or as specified by the Reference Identification Qualifier

General Mills Note: *General Mills may provide specific Lot Number for Production - Used for Batch Management only.*

Syntax Rules:

1. R0203 - At least one of N902 or N903 is required.
2. C0605 - If N906 is present, then N905 is required.

Loop Subline Item Detail

Pos: 460	**Repeat: 1000**
	Optional
Loop: SLN	**Elements: N/A**

User Option (Usage): Used

Purpose: To specify product subline detail item data

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
460	SLN	Subline Item Detail	O	1		Used
480	PID	Product/Item Description	O	1000		Used
523		Loop N9	O		>1	Used

SLN   Subline Item Detail

<table>
<tr><td>Pos: 460</td><td>Max: 1</td></tr>
<tr><td colspan="2" align="center">Detail - Optional</td></tr>
<tr><td>Loop: SLN</td><td>Elements: 6</td></tr>
</table>

User Option (Usage): Used

Purpose: To specify product subline detail item data

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN01	350	**Assigned Identification**	M	AN	1/20	Must use

Description: Alphanumeric characters assigned for differentiation within a transaction set

General Mills Note: *SLN01 is used to assign a sequential number to the corresponding line items (incremented by "1").*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN03	662	**Relationship Code**	M	ID	1/1	Must use

Description: Code indicating the relationship between entities

Code List Summary (Total Codes: 5, Included: 1)

Code	Name
I	Included

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN04	380	**Quantity**	X	R	1/15	Used

Description: Numeric value of quantity

General Mills Note: *Quantity required for production order*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN05	C001	**Composite Unit of Measure**	X	Comp		Used

Description: To identify a composite unit of measure(See Figures Appendix for examples of use)

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN05-01	355	**Unit or Basis for Measurement Code**	M	ID	2/2	Must use

Description: Code specifying the units in which a value is being expressed, or manner in which a measurement has been taken

General Mills Note: *All Standard Values are possible*

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN09	235	**Product/Service ID Qualifier**	X	ID	2/2	Used

Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)

Code List Summary (Total Codes: 477, Included: 1)

Code	Name
IN	Buyer's Item Number

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SLN10	234	**Product/Service ID**	X	AN	1/48	Used

Description: Identifying number for a product or service

General Mills Note: *General Mills Internal 10 digit Material Number for the Component.*

Syntax Rules:

1. P0405 - If either SLN04 or SLN05 is present, then the other is required.
2. C0706 - If SLN07 is present, then SLN06 is required.
3. C0806 - If SLN08 is present, then SLN06 is required.
4. P0910 - If either SLN09 or SLN10 is present, then the other is required.
5. P1112 - If either SLN11 or SLN12 is present, then the other is required.
6. P1314 - If either SLN13 or SLN14 is present, then the other is required.
7. P1516 - If either SLN15 or SLN16 is present, then the other is required.
8. P1718 - If either SLN17 or SLN18 is present, then the other is required.
9. P1920 - If either SLN19 or SLN20 is present, then the other is required.
10. P2122 - If either SLN21 or SLN22 is present, then the other is required.

11. P2324 - If either SLN23 or SLN24 is present, then the other is required.
12. P2526 - If either SLN25 or SLN26 is present, then the other is required.
13. P2728 - If either SLN27 or SLN28 is present, then the other is required.

PID Product/Item Description

Pos: 480	**Max: 1000**
Detail - Optional	
Loop: SLN	**Elements: 3**

User Option (Usage): Used

Purpose: To describe a product or process in coded or free-form format

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PID01	349	**Item Description Type**	M	ID	1/1	Must use

Description: Code indicating the format of a description

Code List Summary (Total Codes: 3, Included: 1)

Code	Name
F	Free-form

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PID02	750	**Product/Process Characteristic Code**	O	ID	2/3	Used

Description: Code identifying the general class of a product or process characteristic

General Mills Note: *Thes field will contain the handling of inventory for consumption item in production process.*

Code List Summary (Total Codes: 219, Included: 2)

Code	Name
BF	Backflush Item Usage

General Mills Note:

Item is automatically backflushed when production receipt is processed - no reporting of usage necessary.

Code	Name
DR	Direct Item Usage

General Mills Note:

Item is NOT automatically backflushed when production receipt is processed - reporting of usage in production is necessary.

**MUST be returned on the EDI 944 production order receipt transaction

Ref	Id	Element Name	Req	Type	Min/Max	Usage
PID05	352	**Description**	X	AN	1/80	Used

Description: A free-form description to clarify the related data elements and their content

Syntax Rules:

1. C0403 - If PID04 is present, then PID03 is required.
2. R0405 - At least one of PID04 or PID05 is required.
3. C0703 - If PID07 is present, then PID03 is required.
4. C0804 - If PID08 is present, then PID04 is required.
5. C0905 - If PID09 is present, then PID05 is required.

Loop Reference Identification

Pos: 523	**Repeat: >1**
	Optional
Loop: N9	**Elements: N/A**

User Option (Usage): Used

Purpose: To transmit identifying information as specified by the Reference Identification Qualifier

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
523	N9	Reference Identification	O	1		Used

N9   Reference Identification

<table>
<tr><td>Pos: 523</td><td>Max: 1</td></tr>
<tr><td colspan="2" align="center">Detail - Optional</td></tr>
<tr><td>Loop: N9</td><td>Elements: 2</td></tr>
</table>

User Option (Usage): Used

Purpose: To transmit identifying information as specified by the Reference Identification Qualifier

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N901	128	**Reference Identification Qualifier**	M	ID	2/3	Must use

Description: Code qualifying the Reference Identification

Code List Summary (Total Codes: 1503, Included: 1)

Code	Name
LT	Lot Number

Ref	Id	Element Name	Req	Type	Min/Max	Usage
N902	127	**Reference Identification**	X	AN	1/30	Used

Description: Reference information as defined for a particular Transaction Set or as specified by the Reference Identification Qualifier

General Mills Note: *Lot code of component item can be specified here - Used for Batch Management Only*

Syntax Rules:

1. R0203 - At least one of N902 or N903 is required.
2. C0605 - If N906 is present, then N905 is required.

Loop Transaction Totals

Pos: 010	**Repeat: 1**
	Optional
Loop: CTT	**Elements: N/A**

User Option (Usage): Used
Purpose: To transmit a hash total for a specific element in the transaction set

Loop Summary:

Pos	Id	Segment Name	Req	Max Use	Repeat	Usage
010	CTT	Transaction Totals	O	1		Used

CTT   Transaction Totals

<table>
<tr><td>Pos: 010</td><td>Max: 1</td></tr>
<tr><td colspan="2" align="center">Summary - Optional</td></tr>
<tr><td>Loop: CTT</td><td>Elements: 1</td></tr>
</table>

User Option (Usage): Used

Purpose: To transmit a hash total for a specific element in the transaction set

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
CTT01	354	**Number of Line Items**	M	N0	1/6	Must use

Description: Total number of line items in the transaction set

Syntax Rules:

1. P0304 - If either CTT03 or CTT04 is present, then the other is required.
2. P0506 - If either CTT05 or CTT06 is present, then the other is required.

SE   Transaction Set Trailer

Pos: 030	Max: 1
Summary - Mandatory	
Loop: N/A	Elements: 2

User Option (Usage): Must use

Purpose: To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
SE01	96	**Number of Included Segments**	M	N0	1/10	Must use

Description: Total number of segments included in a transaction set including ST and SE segments

SE02	329	**Transaction Set Control Number**	M	AN	4/9	Must use

Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set

GE Functional Group Trailer

Pos:	**Max: 1**
Not Defined - Mandatory	
Loop: N/A	**Elements: 2**

User Option (Usage): Must use
Purpose: To indicate the end of a functional group and to provide control information

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GE01	97	**Number of Transaction Sets Included**	M	N0	1/6	Must use

Description: Total number of transaction sets included in the functional group or interchange (transmission) group terminated by the trailer containing this data element

Ref	Id	Element Name	Req	Type	Min/Max	Usage
GE02	28	**Group Control Number**	M	N0	1/9	Must use

Description: Assigned number originated and maintained by the sender

IEA   Interchange Control Trailer

Pos:	Max: 1
Not Defined - Mandatory	
Loop: N/A	**Elements: 2**

User Option (Usage): Must use
Purpose: To define the end of an interchange of zero or more functional groups and interchange-related control segments

Element Summary:

Ref	Id	Element Name	Req	Type	Min/Max	Usage
IEA01	I16	**Number of Included Functional Groups**	M	N0	1/5	Must use

Description: A count of the number of functional groups included in an interchange

Ref	Id	Element Name	Req	Type	Min/Max	Usage
IEA02	I12	**Interchange Control Number**	M	N0	9/9	Must use

Description: A control number assigned by the interchange sender